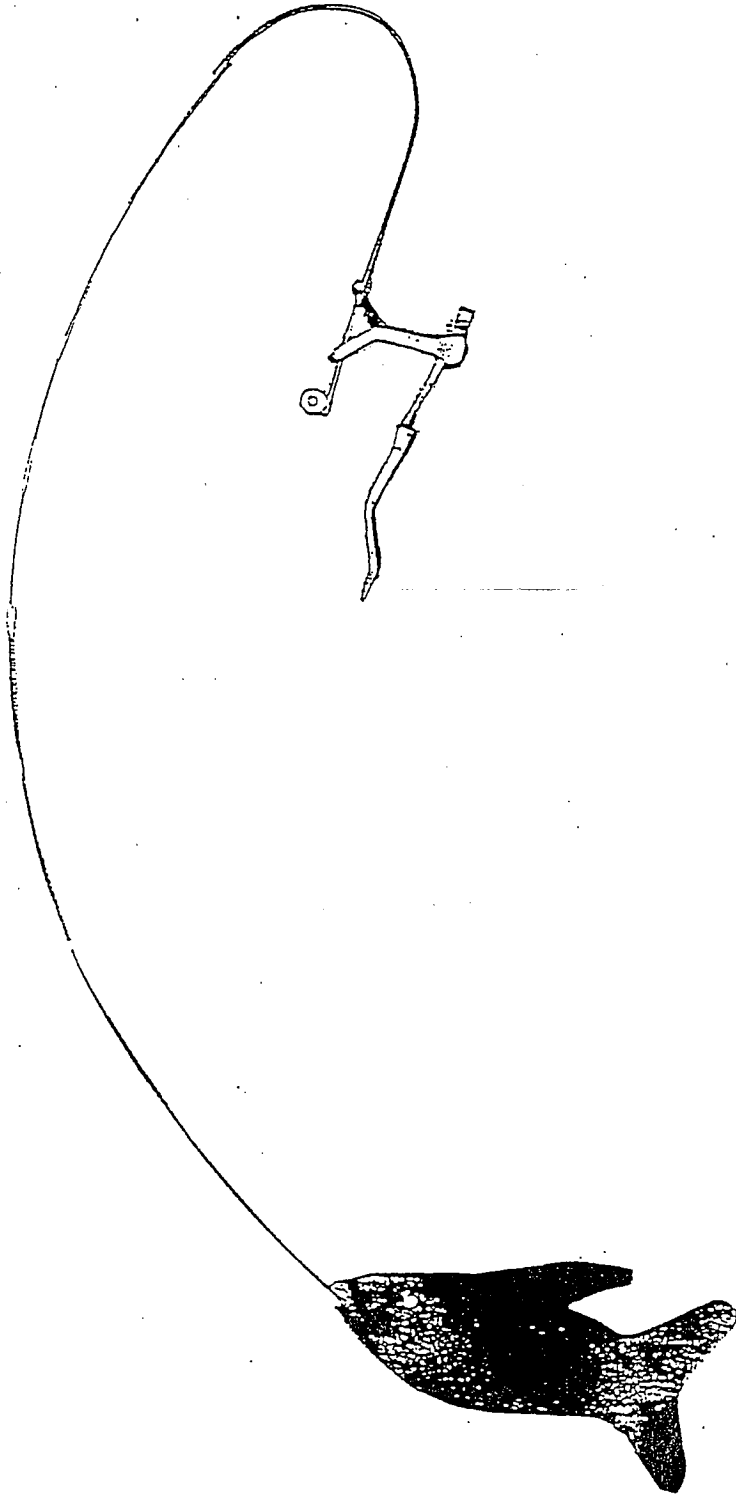


Silver Brazing - Fisherman



Procedures:

Clean Materials with file or emery cloth

Apply liquid flux to joint

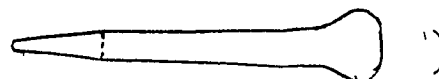
Heat joint only to point of melting solder - If you overheat, solder will not stick - Reclean and start over

Do not quench when finished

Clean joints with warm water and wire brush

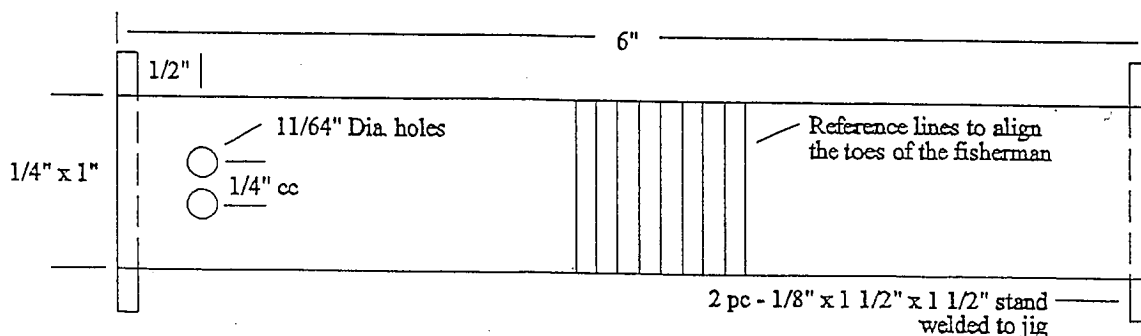
Materials List — Fisherperson

- Line — Piano wire 13" x .037
- Pole — mild steel welding rod 6 1/4" x 1/16" diameter
- Reel — Brass or Steel Nut, #4-40
- Man — 5 Horseshoe Nails, CTY HD5
 (cut one at the top of the taper for the body
- Fish — Sheet Copper, 4" x 2" x .023"
- Silversolder — Welco 201C 1/16" x 3"
- Flux — Welco 250



Tools & Equipment

- Torch — Victor Miniature welding and brazing kit or a 000 tip on other Victor outfit
- Cutters — Light-metal snips (Wiss J78)
 Side cutters for wire
- Sanding — 120 Grit emery paper
- Filing — Small 3 corner file, small round chain saw file
- Pliers — 1 small & 1 large
- Marking — ultra-fine Sharpie
- Jig — Fisherman



The Fisher Person Owner's Manual

The Fisher Person is designed to provide many minutes of watching pleasure as he/she/it struggles to land the one that normally gets away.

In order to ensure the fullest enjoyment of this epic battle, please observe the following:

- 1) Set the Fisher Person on the edge of a shelf or table. Make sure the fish has enough space to swing freely.
- 2) Put something, such as a 3x5 card, under the Fisher Person's feet. The Fisher Person's toes will scratch surfaces as he/she/it fights the one that won't get away.
- 3) Tip the Fisher Person backwards and watch it go.
- 4) You may adjust the Fisher Person's action by GENTLY bending the rod and line. The fish should be directly below the Fisher Person. Put a tighter arc in the fishing pole or line to make the Fisher Person rock farther back. A gentler arc will make the Fisher Person rock farther forward.

Be careful when bending the tip of the rod. It may break.

